

MORBARK® QUICK SWITCH CONVERSION KIT



BENEFITS

- Morbark's patented Quick Switch grinder-to-chipper conversion kit allows the conversion of a grinder to a chipper in less than three hours*, maximizing production time.
- This easy hammermill modification provides the opportunity to diversify product offerings and increase revenue streams without having to purchase a second machine.
- No special tools are required to convert most models of grinder to a chipper and back to grinder.**
- Quick Switch grinder-to-chipper conversion kit offers the performance of a high-volume drum chipper with the versatility of a hammermill.



Quick Conversion

The entire hammermill does not have to be removed from the machine, reducing downtime and labor costs.



Complete Drum Skin with Staggered Knives

The kit forms a complete drum skin, resulting in a clean cut, while the staggered knife patterns and knife holders improve efficiency.



Grates

Grates allow for a more consistent chip size, making the kit ideal for the biomass market or any other use with strict chip quality specifications.



Available for all Wood Hogs

The Quick Switch is available in 12- and 16-knife configurations on all Wood Hog models up to the 6600, which accepts a 14-knife kit.

SPECIFICATIONS

SPECIFICATIONS MAY VARY WITH EQUIPMENT OPTIONS 2/8/12

Knives

| Model | Number of Knives | Drum Diameter | Knife Coverage Length |
|--------|------------------|---------------|-----------------------|
| 2600 | 12 or 16 | 24" | 51 1/2" |
| 3800 | 12 or 16 | 25 1/4" | 57 3/4" |
| 3800XL | 12 or 16 | 32" | 56 5/8" |
| 4600XL | 12 or 16 | 36" | 57 3/4" |
| 6600 | 14 | 42" | 63" |

Knives are offered in Babbitted or double-edged styles.

Babbitted chipper knives measure 10 1/2" x 4 3/16" x 1/2" thick and are constructed of A-8 modified steel.

Double-edged knives measure 10 1/2" long.

Chip Size

The 12-knife configuration (14-knife on the 6600) produces standard-sized chips, while the 16-knife configuration is for making sawdust. There are many variables involved in the exact size of the chip, including type of wood, knife condition, drum speed and feed rate; however, typical chips sizes produced with the 12-knife assembly are between 5/8" and 3/4".

Notes

* Morbark successfully demonstrated the switch on a 4600XL from chipper to grinder in about 90 minutes at our Demo Days in May 2009.

** The 6600 Wood Hog requires a special tool, and the conversion takes approximately five hours to complete.

***Please call for information about the Quick Switch kit for the Morbark 7600B Wood Hog.



MORBARK®
BUILDING EQUIPMENT THAT CREATES OPPORTUNITIES

800.831.0042
989.866.2381
www.morbark.com

PO Box 1000
8507 S. Winn Rd.
Winn, MI 48896